

FIG. 1

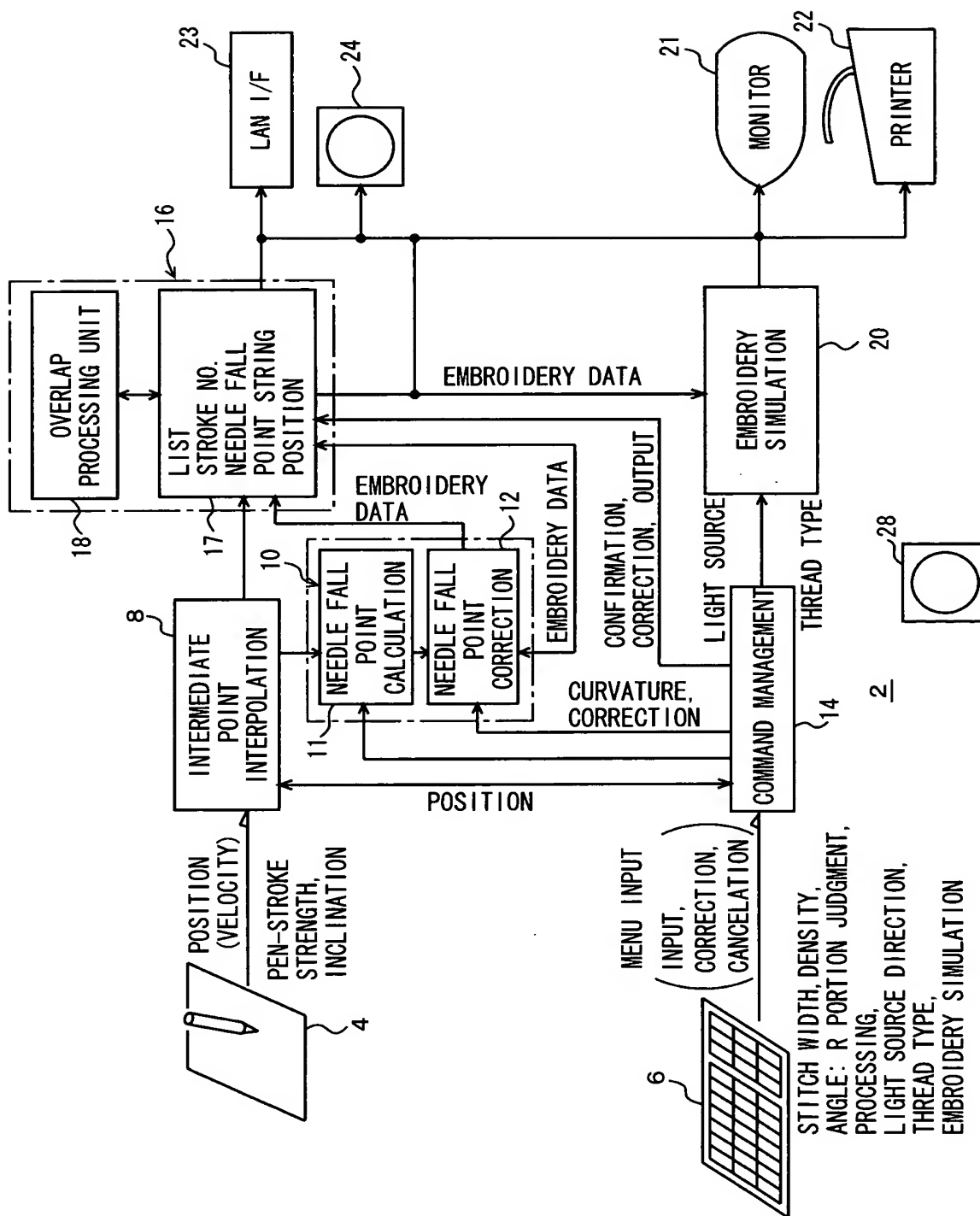


FIG. 2

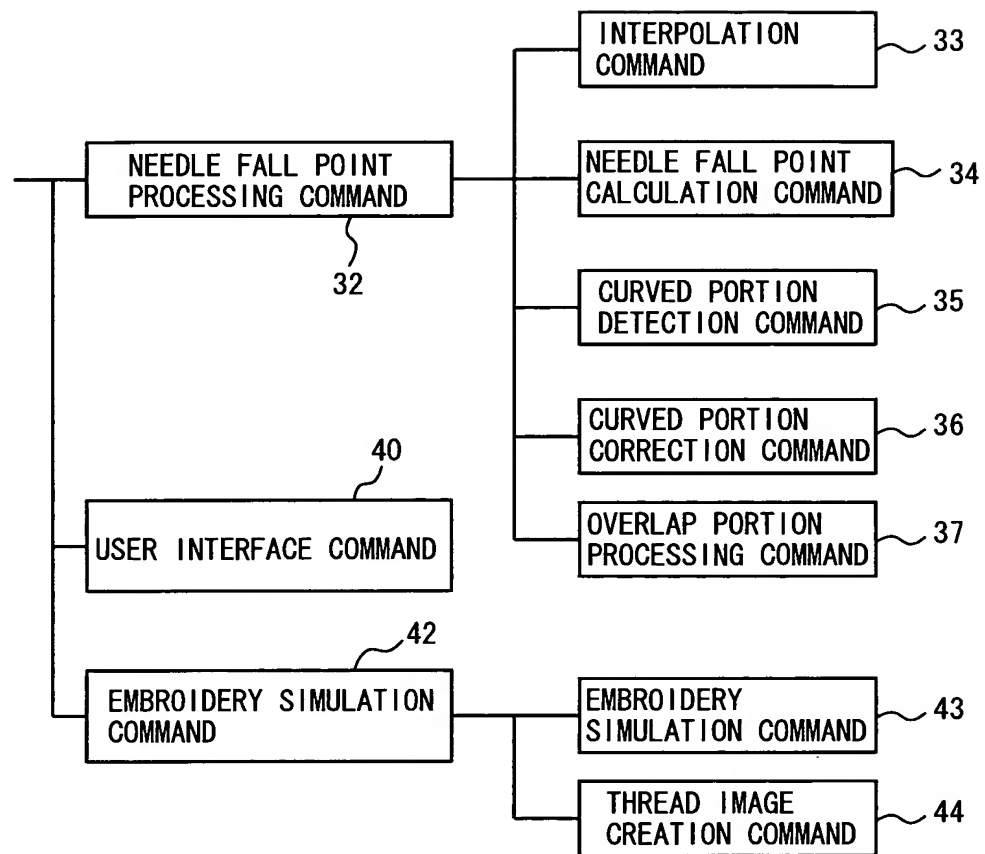


FIG. 3

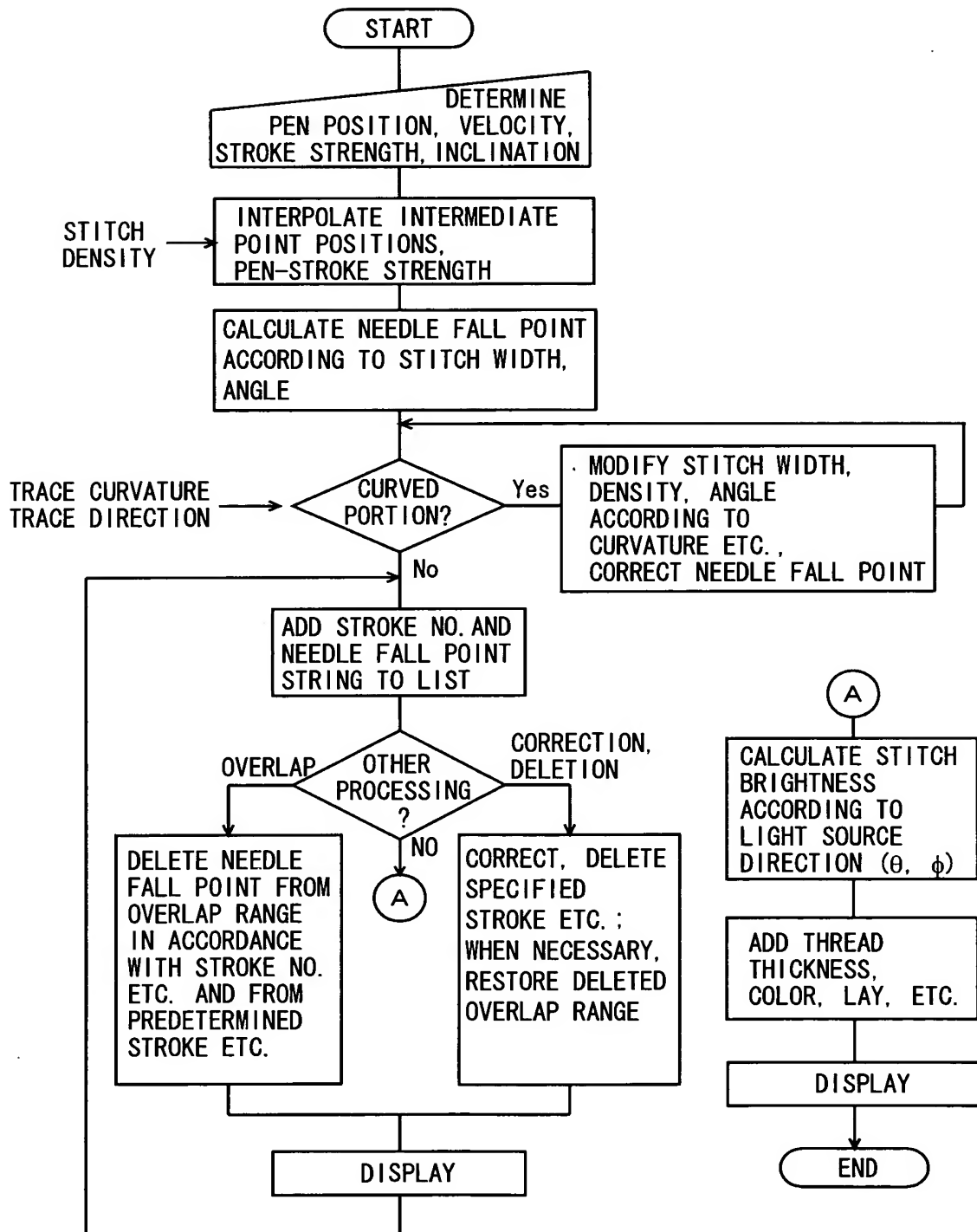


FIG. 4

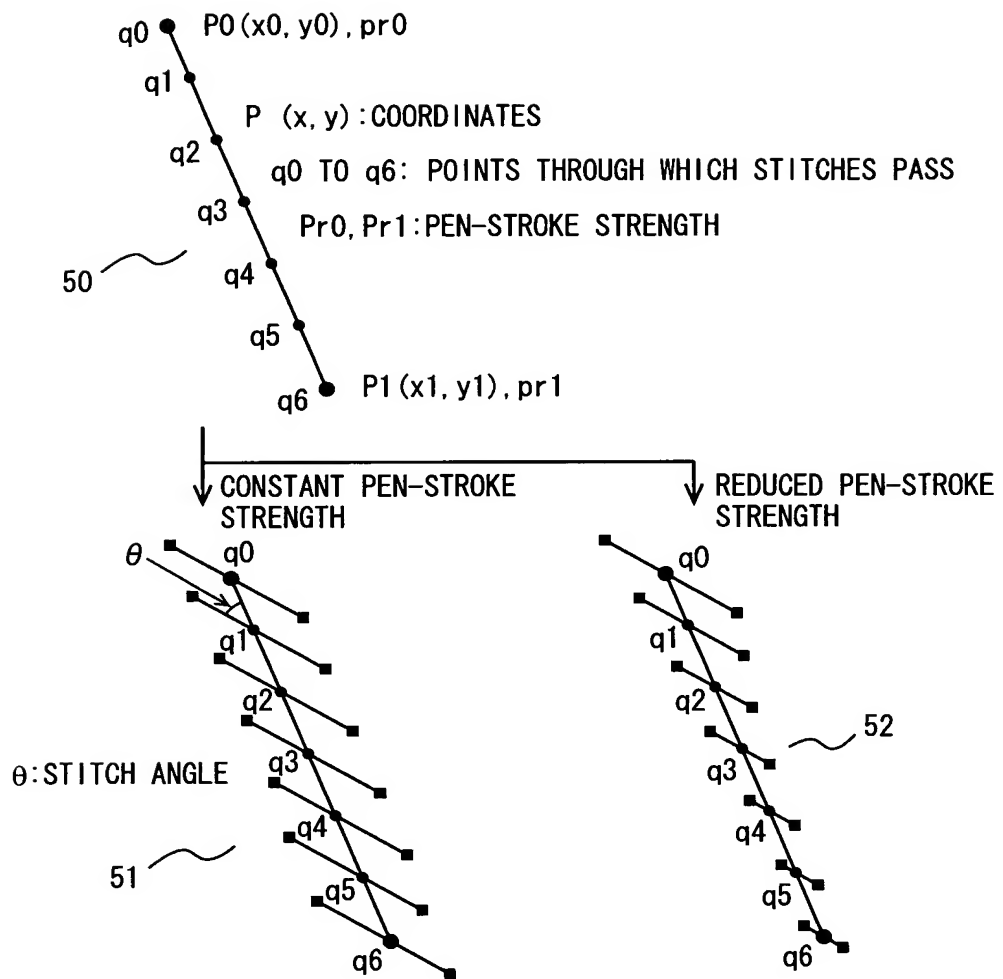


FIG. 5

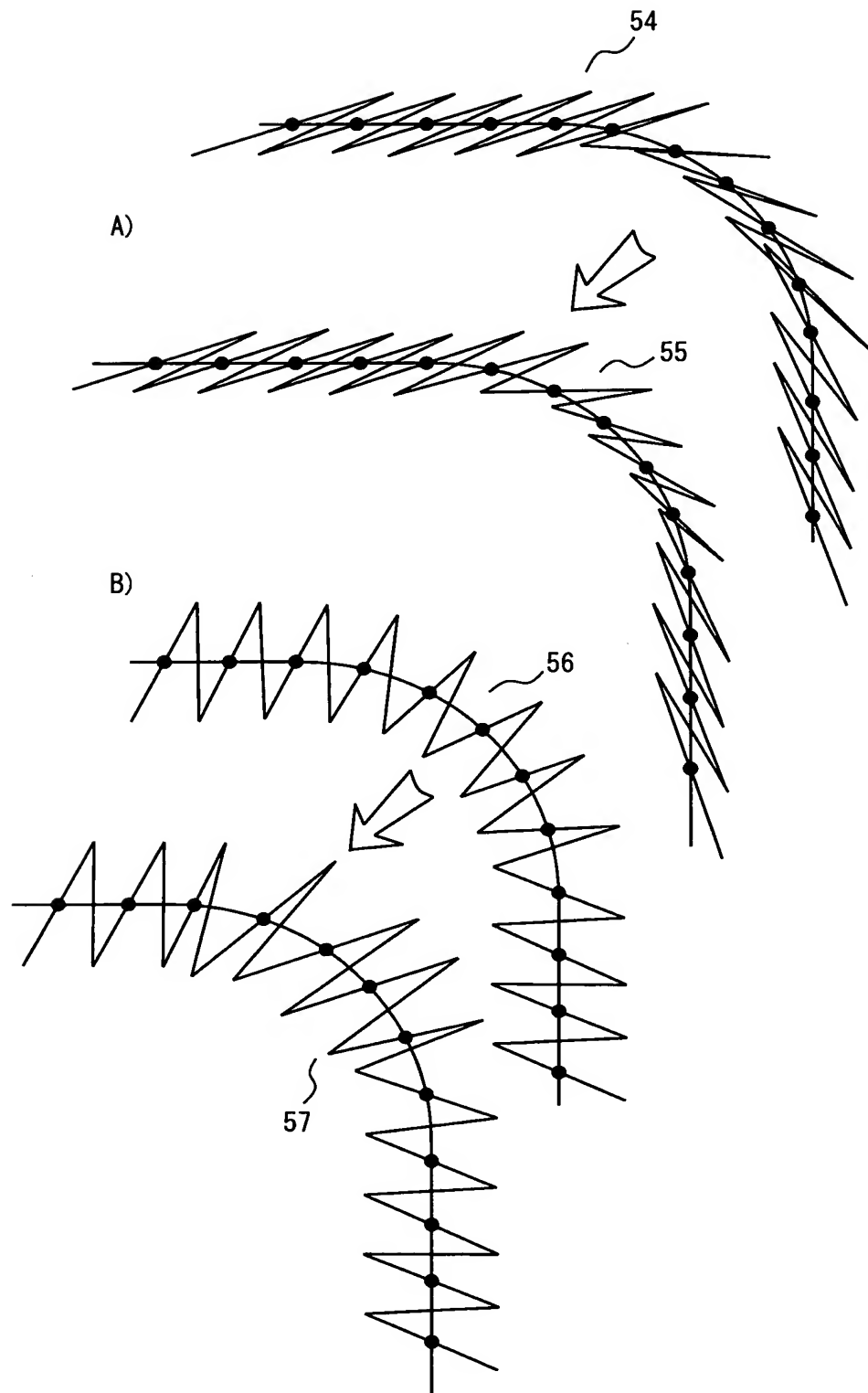


FIG. 6

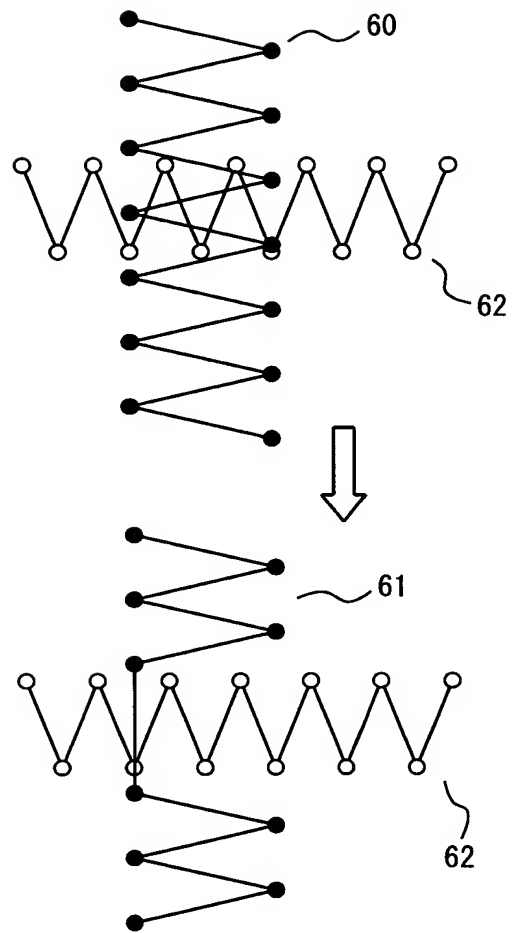


FIG. 7

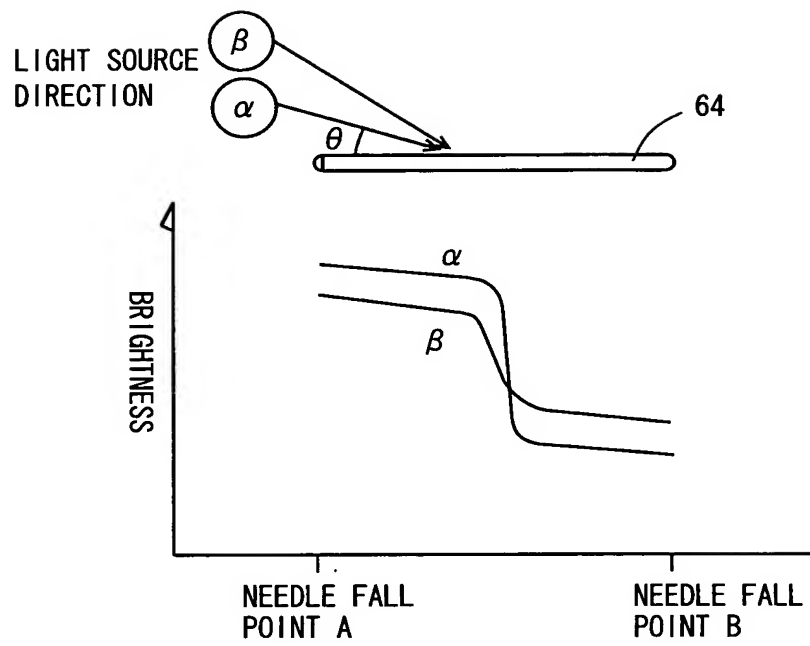


FIG. 8

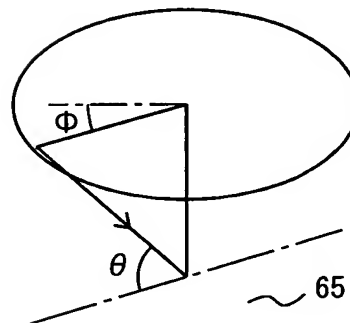
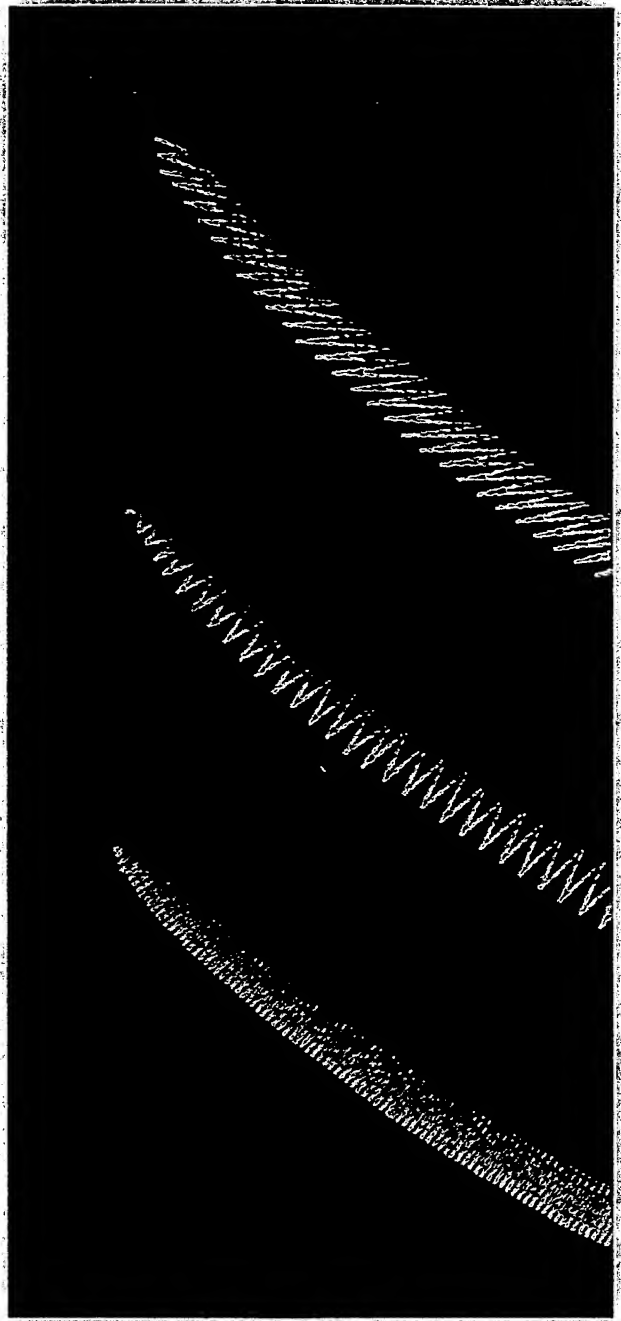


FIG. 9



MODIFIED  
ANGLE

6 8 :

LOW  
DENSITY

6 7 :

HIGH  
DENSITY

6 6 :